# Cetec ERP Digital Transformation

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## Outline

What & Why of Digital Transformation

How in Cetec

Workflow, Document Management, Barcoding

Cetec ERP Process

Setting Up Workflow and Barcodes

#### What is Digital Transformation

Digital transformation is the integration of technology into all areas of a business Moving towards paperless driven processes and task-management Represents a significant culture change for companies, and risk

**Digital transformation** is the integration of **digital** technology into all areas of a business, fundamentally changing how you operate and deliver value to customers

#### Why make the effort?

Increased efficiency Improved accountability internally Ability to scale and grow Staying relevant and competitive

Accountability - digital actions are tracked and auditible to see who has touched what (digital signature)

#### Workflow & Document Management

The unsung heroes of Cetec ERP software

Attached to every business object in Cetec (hard to demo)

Most transformational for business process and company culture for our customers

Barcoding & digitally statusing orders

The two features we'll focus on primarily today will be workflow and document management, as they are the secret (hidden) sauce of Cetec ERP.

Like a Tim Duncan, or Greg Popovich - fundamental, not flashy, but reliable and consistent, and improves everything else.

They're apart of every business object in Cetec, making them hard to demo and not always the most flashy. But they have shown to be the most transformational and impactful for our customers who use them regularly.

Also will look at barcoding and digitally statusing orders.

### Intro Workflow

Task assignment internally

Track where processes are at, set reminders

My Tasks

Tasks & processes could apply to quotes,

#### Workflow List

WorkflowNCREditAvg Queu TimeLeadEditAvg Queu TimeOpportunityEditAvg Queu TimeECOEditAvg Queu TimeDocumentEditAvg Queu TimeQuoteEditAvg Queu TimeQuoteEditAvg Queu TimePojectEditAvg Queu TimeVoucherEditAvg Queu TimeCAREditAvg Queu TimeOrdlineEditAvg Queu TimeEditAvg Queu TimeEditAvg Queu TimeEditAvg Queu Time			
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OpportunityEditAvg Queue TimeECOEditAvg Queue TimeDocumentEditAvg Queue TimePQuoteEditAvg Queue TimeQuoteEditAvg Queue TimeProjectEditAvg Queue TimeVoucherEditAvg Queue TimeEditAvg Queue TimeEditAvg Queue TimeEditAvg Queue TimeEditAvg Queue TimeEditAvg Queue TimeEditAvg Queue Time	NCR	Edit	Avg Queue Time
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You can build an internal workflow customized for you business process. Around any of these business objects

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	PQuote 8	PQuote	8			Cetec ERP Support Team	2018-02-16 22:47:25	Cetec ERP Supp	port Team	Working
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When a workflow assingment happens, it both emails the user and shows up in the My Tasks screen. Located under the sandwich menu, and My Tasks.

You can search by object type and date.

You'll also see all of your own uploaded documents and your own notes posted anywhere.

	Voucher 6 (From Chris Stearns) 🦻 🔤			ē	Ø	0
*	Chris Stearns <outbound@cetecerp.com> to scott +</outbound@cetecerp.com>	Tue, Oct 15, 9:40 AM (1 day ago)	☆	4	:	
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	(This is an automated email and will not process replies)					
	Reply Reply all					

#### Intro Doc Mgmt

Cetec-generated documents Globalize/Localize documents Process documents Document Attachment & revisions

Cetec-generated docs:

Process docs: categorizing documents, like a file system: HR docs, training docs, etc. Less google drive and more a repository for ISO-compliance becuase they are rev-controlled

Document attachment: upload (or scan) and attach docs anywhere, and have the most recent revision accessible along with previous document revisions; require approval

Our file-system is native. Most ERP's assume you have a separate file system you link to and reference, requiring maintenance. Cetec is the file system.

#### How - Cetec ERP Process

Order Entry: Quote > Order

Purchasing: MRP > PQuote > PO

Warehouse > Receiving/Put Away > Order Release

Order Release > Picking > Production > Invoice

Invoice > Accounting: A/R & A/P

How do these work in Cetec?

I'll be following a standard Cetec process, though you could adapt how workflow & doc mgmt match your process.

You might even consider how to change/improve internal processes.

We'll start at order entry: a quote entered by sales rep George that needs review and approval before being committed to order.

That will drive demand for materials, so before we release an order, we will purchase the material and see pquote approval.

Once we've placed the PO and received the material, we put the material away and can release the order to the job floor for picking and production.

After Inspections, the finished product is ready for shipping and invoicing.

Finally, we have money to collect and money to pay.

We can use workflow tools and doc mgmt at pretty much any point in the manufacturing process to improve communication, efficiency, visibility, and control.

#### Quote

Workflow

Assign new Quote to accounting, engineering, or purchasing for review and editing

Doc Mgmnt

Attach Customer PO, refer to Part or Customer record documents

Under the Quote object you can assign a quote for review or approval

Anecdote!!! Workflow are digital tools (native to Cetec ERP) that are leveraged in vastly different ways to help you Build A Process!! (Neurovision using for quote approvals)

Under documents, you can attach the customer PO, load a CAD drawing, or refer to part/customer record documents. The native nature means that documents will flow through, and are able to be emailed to the customer.

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Workflow and documents attached to every business object in Cetec. They are here, and here

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DOCUMENTS (0) NOTES (0) CLONED FROM 8 CLONED FROM 8 REPAY CREATE PQUOTE	
CREATE PQUOTE	Upload 🗙 23.10 KB

Browse files, find customer PO, and upload to the Quote This will follow from quote, through to order, and all the way to invoice. So we can access the customer PO at any point in the process.

You can attach

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QUOTE 11								
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We have the newly uploaded Cust PO, along with the documents from our part record. Customer documents would also be accessible through the quote.

Interrelated business object

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🗹 Ext. Price	Discount	Part Description	Tech Description	Line Comment	Line Taxes
✓ Line Warnings	Line Images	ECCN	Соо	Commissions Info	
PREVIEW Quotat Quote Number: 11 Revision: 1 Date: 2019-10-04	ion				CETEC E
Buyer:		Bill To		Ship To	
Buyer:	in Solutions	Bill To Products & Mor	٩	Ship To Products & More	

Interrelated business object

Email PDF		
From	To (comma delimited)	
"Cetec ERP Support Team" <sales@cetecerp.com></sales@cetecerp.com>	recipient@example.com	
	(Contacts)	
CC (comma delimited)	BCC (comma delimited)	
cc@example.com	bcc@example.com	
(Contacts)	(Contacts)	
Attach Extra Documents GlobalizeQuote.pdf CAD.xlsx Subject Manufacturing Solutions - Quote #12 (PO #0239485)		
Body		
Please see attachment.		

Interrelated business object

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Globalize vs Localize

You can attach some documents to a business object w/ "Globalize", meaning that document would be attached to every Quote, not just specific quotes. So for example, you may have a generic document that needs to be filled out for request. Or just a process-related document to be easily accessible for your sales people.

This will apply everywhere we can attach documents as well - parts, order lines, etc.

		ksheet 1	.1							Sales Editing: George S			
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Here's a sample quote workflow, where we can assign the quote for review by accounting or engineering or purchasing. Or even up the chain for quote approval. When you assign to a user, like Susan, she would get an email and a task assignment from Cetec for either accounting review or purchasing review.

You can create visibility and improve internal communication.

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			۹	2019-10-04	2019-10-04	1		Cost	Resale		Set CCs
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So we've assigned this quote to Susan for purchasing review. And she's seen it, made suggestions, and is sending back to George for final sales approval and to commit to order.

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Now we have a newly committed order, ideally ready for production.

First, this order will drive demand for purchasing before we can release it to the warehouse for picking and production.

#### Purchasing - PQuote

Workflow

Enable purchasing \$ threshold and require manager approval

Documents

PQuote from MRP > Attaches part waterfall report at time of pquote

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Now we put on Susan's hat, as purchasing. And navigate to MRP.

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Susan works through the MRP report and creates a new PQuote for the raw materials needed on our order.

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	#	Qty		Prcpart		Revision	Dock Date	Sched?	PPV	Ext. Cost			
					5.		·	÷					

In a PQuote, just as in the quote, we have the documents and workflow tools.

However, you may want to require an approval on purchases over a certain dollar amount. We can use workflow to manage and approve this PQuote.

35								
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PQUOTE 135								
Filter by Name								
Name	▲ Tags	Alive \$	Revision \$	Uploader	Created On	Move		Global
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SKU-3385_185_Waterfall.html	waterfall	Yes	1	Cetec ERP Support Team	2019-10-15 01:24:32 PM	(Target)	Move	Globaliz
PART SKU-3385								
PART SKU-3385 Filter by Name								

POuote/P	Quote Workshe	et 132					Working: SusanD 🛛 🔻
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VIEW IMPORT	Show Sticky Notes				As	signed to SusanD for 21	minutes
SPREADSHEET CONVERT TO PO	Buy Process 1 2 3 2. Convert To PO					Move To	
CLOSE PDF/EMAIL (QUICK)	1					SusanD	Request Quote From Vendor
CLONE DOCUMENTS (3)	Vendor	Master Distributor (2)		_	$\rightarrow$	John Smith	Submit For Approval
NOTES (0) HISTORY	Status	Open	FOB	D - Delivery		SusanD	<ul> <li>(Reassign, Keep Working)</li> </ul>
HISTORY	Location			SusanD		Assignment Comment	(if changing)
		10/04/19 12:19 PM	Terms	1 - NET30			
	PO Comment					CC List	
	PQuote Comment	000 701 4020	Vendor Min Order Amount	¢0.0000			Set CCs
	vendor Filone Number	000-701-4020	Vendor Mill Order Amount	\$0.0000		Priority	
	Add Line Change All Lines						Priority 3 (1 is High)
			+/-	Columns		Close Workflow	
	# Qty	Prepart	Revision	Dock Date	Schec	is stage is for building t	ne POurote
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We assign the PQuote up the chain for manager approval

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SPREADSHEET CONVERT TO PO	PO CONV	ERSION PROH	IBITED U	NTIL ALL CONDITIONS ARE MET	<					
CLOSE	Not Appro									
PDF/EMAIL (QUICK) CLONE			Vendor	Master Distributor (2)				Con	tact	
DOCUMENTS (3) NOTES (0)			Status	Open		FOB D - Delivery		Ship	Via UPS Ground	
HISTORY			Location	MN	01	wner SusanD		Tax	able No	
		C	reated At	10/04/19 12:19 PM	Т	erms 1 - NET30		Sched	uled	
		POC	omment					Cost Ce	nter	
		PQuote C	omment							
		Vendor Phone	Number	800-781-4820	Vendor Min Order Am	ount \$0.0000				
						+/- Columns				
	#	Qty	Prcpart		Revision	Dock Date	Sched?	PPV	Ext. Cost	
	1	100		RAW123 [+]		2019-10-04	Unsched.	\$0.0000	\$200.0000	)
	2	100		RAW-SOURCEDCOMP [+]		2019-10-04	Unsched.	\$0.0000	\$200.0000	)

This particular pquote is above Susan's threshold so as she goes to convert to PO, she isn't able to proceed w/ out manager approval.

PQuote/P	Quo	te Workshe	et 13	2							Pending Approval: John Smith
VIEW	_	cky Notes								PENDING APPROVAL ssigned to John Smith for < 1 min	ute
SPREADSHEET CONVERT TO PO	Buy Proc	ess 1 2 3 t To PO								Move To	
CLOSE PDF/EMAIL (QUICK)	2								$\Rightarrow$	John Smith	• Denied
CLONE DOCUMENTS (3)		Vendor	Master Dist	ributor (2)					1	John Smith	<ul> <li>Approve</li> </ul>
NOTES (0) HISTORY		Status	Open			FOB	D - Deli	very	3	John Smith 🔹	(Reassign, Keep Pending Approval)
HISTORY		Location	MN			Owner	SusanD	)		Assignment Comments (if chan	ging)
		Created At	10/04/191	2:19 PM		Terms	1 - NET	30			
		PO Comment								CC List	
		PQuote Comment									Set CCs
		Vendor Phone Number	800-781-48	20	Vendor Min Orde	er Amount	\$0.000	D			
	Add Line	Change All Lines								Priority	3 • Set (1 is High)
						+/- (	Column	S		Edit Workflow Assignment Optio	ns
	#	Qty		Prcpart		Revision		Dock Date	Schec	Close Workflow	
		· · · · · · · · · · · · · · · · · · ·									

So Susan will use the PQuote workflow to assign to John for approval.

Once the manager reviews, John just has to click approve and assign back to Susan. There is actually even a config to auto-convert to PO upon approval.

PQuote/P	Quot	te Wor	kshe	et 133	3						5			Approved: SusanD 🔻
VIEW	Show Stic	ky Notes										APPROVED Assigned to SusanD for < 1 m	inute	
SPREADSHEET CONVERT TO PO CLOSE	Buy Proce 2. Conver	ess 1 2 3 tToPO										Move To		
PDF/EMAIL (QUICK)	2	T										SusanD	•	
DOCUMENTS (0)		1		Master Distr	ributor (2	)					_	SusanD	<ul> <li>(Reassig</li> </ul>	gn, Keep Approved)
NOTES (0) HISTORY			Status						OB D-D		_	Assignment Comments (if	f changing)	
			Location						ner Susa		_			
			Created At	10/04/19 12	:00 AM			Ter	ms 1-N	ET30	_	CC List		
			Comment								_			Set CCs
		PQuote	Comment								_			_
		Vendor Phor	e Number	800-781-482	20		Vendor M	in Order Amo	unt \$0.0	000		Priority		Priority 3 (1 is High)
	Add Line	Change All I	ines.									Close Workflow		
									+/- Colur	nns		Remove Approval		
	#	Qty			Prcpart			Revis	ion	Dock Date	Schec	Remove Approval		
	1	100				RAW123	[+]			2019-10-04	Unschei	d. \$0.0000	\$200.000	0 / 0 🖹 🗙

John receives the email with the task assignment, takes a look, and reassigns back to Susan with approval so she can convert to PO and make the necessary purchase.

You can also enable it to auto-convert upon approval.

urchase	Orc	ler 133.1 (Lo	cation: M	N)				3.1 Created				>
r	Show S	Sticky Notes										
ETE LINE/ALL NOWLEDGE	Buy Pro 3. Rece	ocess 1 2 3 ive										
EXPORT (QUICK) UMENTS (0)		Vendor	Master Distributor (2)		Location	MN				Contac	t	
ES (0) SE PO		Buyer	SusanD		P.O. Number	133.1				Shipvi	a UPS Ground	
OTE 133		FOB	Delivery		Taxable	No				Term	s NET30	
		Entry Date	2019-10-04		Scheduled	No				Tax Rat	e 0	
		PO Comment			Location	MN				Cost Cente	r	
					+/	- Columns						
	#	Prcpart	Revision	Dock Date	Requested Arrival		Qty	Net Order Qty		Qty Recvd	Ext. Cost	Status
	1	RAW123		2019-10-04			100		100	0	\$200.0000	Rec
	2	RAW-SOURCEDCOMP		2019-10-04			100		100	0	\$200.0000	Red
	3	PRT1112		2019-10-04			1000		1000	0	\$1,000.0000	Red
									_			

Now that we have the components on order, we'll have to switch hats to our Warehouse for receiving and put away.

#### Warehouse - Receiving & Put Away

Barcode the warehouse

Speed up put away process

Improve inventory mgmt during the picking process

You can actually barcode your entire warehouse, and go completely paperless with barcode scanners and barcodes for each bin.

RECEIVING V RELEASE TO PICK V I	INVENTORY V B	ARCODES ¥					
Receive Parts Back to Pending Put Away							
PO	133.1	۹	PO Line	1 Part RAW123	Packing Slip #		
Prcpart	RAW123	٩	Unit Cost	2.00000000 Landed Cost	Quantity	100	+ Pieces/Serials
Location	Manufacturing	Solutions 🔹	Date	2019-10-04			
Date Code			Lot Code	1940002	Revision		
Expires On			Lock Bin		1	Receive	Receive & Keep PO
Part Description	source compon	ent 123					
Part Image							
PO Due Date	2019-10-04			PO Buye	er SusanD		
Inspection Instructions							
Qty Accepted		100	Qty Rejected	0	Receipt Notes		



# Bin: 001-001-001

Bin: 001-001-002

Bin: 001-001-003

Bin: 001-001-004

Bin: 001-001-005

# Bin: A-2-3
leceip	ts Pending Put Away	y						
ew Pending R	eceipts For Warehouse: MN	T	Submit					
				+/- Columns				
Receipt	Prcpart	PO - Line	Lotcode	Date code	Revision	Received On	Put Away Qty	
49	FIGPRODUCT2	3.1 - 2	1919001	1919		2019-05-08	24	Put Away
(Non-PO)	RAW9000-B	-				2019-05-17	50	Put Away
(Non-PO)	RAW9000-A	-				2019-05-17	50	Put Away
56	SUB200	68.1 - 1	1922005	1922		2019-05-31	1	Put Away
60	PRT56781234	46.1 - 1	1926002			2019-06-26	5	Put Away
61	PRT56781234	46.1 - 1	1926004	1-2039		2019-06-26	10	Put Away
65	RAWETHANOL	75.1 - 1	ABC123			2019-07-11	98	Put Away
66	FIG-FINISHED CASE OF CBD OIL	76.1 - 1	1928002	1928		2019-07-11	2	Put Away
67	FIGPRODUCT321	77.1 - 1	1929003			2019-07-16	1	Put Away
68	PRT56781234	46.1 - 1	1929001			2019-07-18	70	Put Away
(Non-PO)	SKU1013	-	192874	7/22/2019		2019-07-22	1500	Put Away

Scan receipt Goes to put away page for receipt

RECEIVING T RELEASE TO PICK T INVE	NTORY ¥ BARCODES ¥				→ Tap Here To Scan
Receipt Put Away					
Prcpart Put Away Qty	RAW123	Receipt Datecode / Lotcode	213-100419 / 1940002	PO - Line Revision	133.1-1
From Bin	NEW				Use A-Z, 0-9, hyphen and space only     Submit
(No other Bins for this Part have Qty in	Location MN)				

Put Away	: 213-100419			
Prcpart	RAW123	Receipt	213-100419 P	<b>PO-Line</b> 133.1-1
Put Away Qty	100	Datecode / Lotcode	/ 1940002	Revision
From Bin	NEW			To Bin A-1-2 Submit
this Part have Qty in	Location MN)			

Can code barcode scanner to scan and submit, and it will take you back to the put away screen.

Screen next receipt

#### Assign/Release Orders

Batch assign orders to users and/or work locations

Use barcode scanners to scan into the order

Can either be fully digital using workflow task management or run parallel w/ paper license plates to scan into a job

Once parts have been ordered and put away, jobs can be released to the shop floor for picking and production.

Our production manager can batch assign orders to workers and/or work locations, who can then give status on their own jobs.

Here you can go fully digital, using 'My Tasks' to assign and then navigate into a work order, the labor plan natively integrated into the workorder screen, and the ability to change work locations and reassign a job using workflow.

Managers can real time see the status of a job, and report on bottlenecks in efficiency.

You can also run parallel, printing off travelers (or license plates) for the floor and utilizing scanners.

anage	Pick Que																
		ues															
			Date	(from)	- (to)	Work 🔻		Orc	der				Assigned	i To A	u		•
		Cu	ustomer	Search custom	ers			Trans Co	ode All		×		Work	Loc S	cheduling		٠
		Sh	ip Type	All		٠		Order Ty	ype All		•		Locat	tion A	u		٠
	Short	Per Allo	cation?	All											ubmit		
			cation	All		·		More	re Options <del>-</del>					5	ubmit		
				All		·	Displaying			Move Ord	ers Full Or	der Plate	▼ Batch P	_			
rder	Line	Tags	Prcpart	All	Customer	Work Start Date		Sch 31 - 20 of 20 Dock	heduling		Full Or Assign To John Srr V	der Plate Qty Due	• Batch P Release Qty	_		Plate	Mov
rder 1	Line 2				Customer Products & More	Work Start	Ship Date	Sch g 1 - 20 of 20 Dock Date	heduling Export +/- Short Per	Columns #	Assign To	Qty	Release	rint 🗲	Order	Plate	

We can batch move orders to any work location in the warehouse. And then print our license plates for your job floor workers to scan into.

You also have the Assign To option. Where I can actually assign specific jobs to Joe Worker. So rather than him scanning into a job, or typing into a job. Joe can look at his task list and see what workorders have been assigned to him, and then click into them without needing the scanner or anything else. He'd have access to all necessary documents - the license plate w/ picklist, work instructions, etc.

## License Plate

Ship Date: 2019-10-07		Part Numbe	er: -FINISHEI	DPRODUCT			
Purchase Order: 023948							
Vork Start Date: 2019-10-04							
Revision:		Order 11.1   (Part Of 11.)		EDPRODUCT)			
abor Estimate: 180.00 = 180.00 min	n or 3.00 hrs						
art Desc:							
omment:							
	Description	Cust Part Rev (	Oty Per Top	Net Oty Reg'd	Oty Picked		
Item Prcpart 1 RAW123 sou	urce component 123	Cust Part Rev (	1	Net Qty Req'd	Qty Picked		
Item Prcpart		Cust Part Rev (					
tem Prcpart 1 RAW123 sor 2 RAW1214366 3 RAW-SOURCEDCOMP	urce component 123 Bolt	Cust Part Rev (	1 5 EA	10 50 EA	0		
tem Propart 1 RAW123 sor 2 RAW1214366 3 RAW-SOURCEDCOMP Estimated Labor Plan pro- . Machine #1	urce component 123 Bolt	# Operations:	1 5 EA 1	10 50 EA	0		
tem Propart 1 RAW123 sou 2 RAW1214366 3 RAW-SOURCEDCOMP Estimated Labor Plan pro- . Machine #1 1. Generic 1 Mn Operation	urce component 123 Bolt	# Operations: 1( Repetitions: 1(	1 5 EA 1 1 0 (10 minutes)	10 50 EA	0		
1 RAW123 sou 2 RAW1214366	urce component 123 Bolt	# Operations:	1 5 EA 1 0 (10 minutes) 1	10 50 EA	0		

## **Order Plate**



#### Workorder - Picking Parts

Pick Queue screen to see which jobs are released for picking

Use the barcode scanner to scan which bin parts are picked from on the floor

Workflow

Immediately assign to the next work location or worker for production

So now that we've assigned our job to the warehouse for picking, we can scan into the

These are all digital workflows

EIVING V RELE	ASE TO PICK <b>*</b> INV	ENTORY . BARCO	DDES V								
PI	LEASE SALES ORDER CK/SHIP	s то									
ich y	LEASE BUILD ORDER										
	LEASE ORDERS - ALL										
arenequese	NAGE PICK QUEUES										
/our orders:											
ocation					,	# Orders					
Warehouse						4					
				Display	ring 1 - 4 of 4 +/- Column	ns					
Order	Line	Code	Prcpart		Customer		Work Start Date	Shi	p Date	Pick	
16.1	1	SA	FIGPRODUCT		Internal Account	2	2018-04-11	201	8-04-11	Pick	
34.1	1	SA	FIGPRODUCT		Internal Account	3	2018-11-09	201	8-11-20	Pick	
38.1	1	SA	JOB-ABE1		Internal Account	1.0	2018-12-04	201	8-12-04	Pick	
11.1	2	SA	FIG-FINISHEDPRODUCT		Products & More	2	2019-10-04	201	9-10-07	Pick	
										-	
				Display	ing 1 - 4 of 4 +/- Column	IS		-			

		<b>1 2 3 4</b> iterial <del>Line 1</del>											
	BOM	Part Number	NEU1234		с	ustom	er 1 - Int	ernal Account		First Arti	cle? No		
		Qty Due	46		Qty	To Sh	<b>ip</b> 46			Loca	tion MN		
	Shortag	e Comments	(Shortage C	Comments)						Hide Pick	ked?		
		Prcpart								Printable Ver	sion	٨	
Item	Prc	Part	Rev	Qty Need	Qty Picked	Bir	1	Lot Code	Receipt	Bin Qty	Pick Qty/	eria Nu	ımbe
1	PRT	5678123	4	46	46	4	NEW-1	1926002	156	0	5	0	٠
							NEW-2	1926004	157	0	10	0	•
							NEW	1929001	167	39	31	0	•
							NEW-3	9384092	192	10		0	•
Part De	scription:	2 in. wire											

Use scanners and scan receipt barcode

Click in the text box and scan



ltem	Prc	Part	Rev	Qty Need	Qty Picked	Bin		Lot Code	Receipt	Bin Qty	Pick Qty/	Serial Number	
	RAW	123		10		1	A-1-2	1940002	213	100	10	0 🔻	
art Descr	iption: source	e component 123											
	RAW	1214366		50 EA		6	A-73-99		7	75 EA	50	0 •	
							C-11-31		69	998 EA		0 🔻	
							E-33-88	23904823	72	50 EA		0 🔻	
							K-51-21		98	90 EA		0 🔻	
							C-11-31-1	73103	191	400 EA		0 🔻	
Part Descr	iption: Bolt												
	RAW	-SOURCEDCOMP		10		1	B-1-2	1940004	215	100	10	0 🔻	
			Set Workorde	r Location To:	Machine #1			Update	Update, Go To O	rder List			

Can assign to Machine #1 and update to log the parts picked, and move it through the shop floor

ORDERS V QUALITY	▼ PART <del>V</del> KITAUDIT ¥ MGMT <del>V</del>	TOOLS ¥ SCHEDULING ¥			Tap Here To Scan
WORKORDER OVERVIEW INVOICE/SHIP	er (Build): 11.1 L Build Process 1 2 3 4 5 3. Pick Parts/Material Line 1, time Hide Warnings			PRE-RELEASE Assigned to Cetec ERP Suppo	Pre-Release: Cetec ERP Support Team
HISTORY OTHER PART ORDERS SPLIT LINE PICK PARTS DEKIT PARTS MAINT/ETC +	Ship Date	2 - Products & More 2019-10-07 moved to Warehouse by techx	Prcpart FIG-FINISHEDPRODUC Description	Joe Worker Cetec ERP Support Team Cetec ERP Support Team	
SERIALS INSPECTIONS OUTSOURCE PO DOCUMENTS		Placed In Place In Pl	ty: 10.0000000 )	Assignment Comments (if	changing)
	Open Work	Start Work No Open Work	Show/Hide Open Work	Priority	Set CCs
	Work Location	Machine #1 • Set Partial	(See All)   Next Up: Inspection Required Work Instructions! () Override Requirement? () (override comments)	Edit Workflow Assignment	

We can also assign to the next user w/ the workflow tool in the workorder screen. This would bring the job up in their "My Tasks"

Use this, along with labor plan to replace paper travelers

### Workorder - Machine #1

Joe Worker can quickly navigate into a job

- By scanning into the job w/ the license plate
- By utilizing "My Tasks"
- Using the "Bookmark" and having a pre-set filtered report to show his jobs or jobs
- by work location
- Joe can log time w/ the barcode scanner
- Access ordline docs or part, quote, customer record documents flowing through

Use the workflow or location tools to send to the next user or work location

CETEC	ERP							PRODUCTION	11.1-2
Produ	ction O	rder Li	st					1	Hello, Joe Worker .ite Support Plan MY BOOKMARKS MY PROFILE MY TIME
		Drder #			Part #	(comma separated)		$\rightarrow$	MY TASKS MY DOCUMENTS MY EXPORTS
	R	evision			Date	(from) - (to)		Date Type	LOGOUT
	Transcode /	Status Op	en Build Orders	•	First Article?	All	Ŧ	Shipped Today?	
					More Op	tions –		Su	bmit
					Displaying 1 - 5 of 5	Export +/- Columns			
Order	Line	Qty	Ship Qty	QOH	Prcpart		Work Start Date	Ship Date	Work Loc
5.1	3	4	0	49	FIGPRODUCT2		2018-03-26	2018-03-30	Machine #1
i.1	4	4	0	49	FIGPRODUCT2		2018-03-26	2018-03-30	Machine #1
1	5	2	0	49	FIGPRODUCT2		2018-03-26	2018-03-30	Machine #1
1	1	1	0	0	JOB50		2019-06-03	2019-06-06	Machine #1
1.1K	2	10	0	0	FIG-FINISHEDPRODUCT		2019-10-04	2019-10-07	Machine #1

There are a number of ways to navigate into the workorder screen Bookmark the report for location, assigned to, or even order status to see the list Use My Tasks

To use the barcode sanner, click in the global search and scan the workorder

oduction Orde	er List				
Order #		Part #	(comma separated)	Warehouse	All
Revision		Date	(from) - (to)	Date Type	Ship Date
Transcode / Status	Open Build Orders 🔹	First Article?	All	Shipped Today?	
Cust. PO		Show Production Mgmt?		> Location	Assembly Station #1 At Vendor Outsourcing Big Saw Clean Room Engineering Time
Exclude Selected Locations?		Order Status	All	> Production Line	All
Customer Number		Customer Name		Supervisor	All
No Work Instr.		Req'd Work Instr.	Hide Column (fast)	QA Inspector	All
Intercompany?	All	On Target?	All	Production Status	All
Department		Order Type	All	Ship Via	All
Тад		Outsourcing	All	Stage	All
Assigned To	All	Inside Sales	All	Outside Sales	All

Set search fields and bookmark the report to build out a working task list on the Production Order List

Object Type     All     Date Entered     (from)     - (to)     Submit       Displaying 1-2 of 2     +/- Columns       Object Type     Object Name     User     Assigned At     Assigned By     Workflow
Object Object Type Object Name User Assigned At Assigned By Workflow
Ordline 112         Ordline         11.1-2         Joe Worker         2019-10-04 15:00:42         John Smith         In Process
Ordline 111         Ordline         11.1-1         Joe Worker         2019-10-04 15:02:29         Joe Worker         Pre-Release
Displaying 1 - 2 of 2 +/- Columns Reminders

				PRODUCTION	۹	=
ORDERS				-	$\rightarrow$	Scan ()
Workorde	er (Build): 11.1 L	ine Item: 2			In Proces	s: Joe Worker ▼
WORKORDER HISTORY	Build Process 1 2 3 4 5 3. Pick Parts/Material Line 1, Line	<del>: 2(done)</del>				nep
PICK PARTS DEKIT PARTS DOCUMENTS	Hide Warnings Order Has Comments					
DOCUMENTS	Customer	2 - Products & More	Prcpart FIG-FINISHEDPRODUCT			
	Ship Date	2019-10-07	lescription			
	Order Comments	moved to Warehouse by techx Placed In Pick Queue For User: johnsmith (Release Qty: 10.0000000) moved to Machine #1 by johnsmith ( see more )				
	Work / Labor Tracking					
		Start Work	Show/Hide Open Work			
	Open Work	No Open Work				
	Work Location	Machine #1 Set	Next Up: Inspection Required Work Instructions! (i)			
	Work Time	Min Used: 0.0, Est: 180.0				

Joe is into the workorder, sees his work instructions, the part drawing, etc. is ready to begin work.

He can scan to start work, and cetec will log time

Workorde	er (Build): 14	.1 Line	Ite	m: 1							
WORKORDER OVERVIEW	GENERATED / RELATE	ED DOCUM	ENTS								
INVOICE/SHIP HISTORY	Document										
OTHER PART ORDERS SPLIT LINE PICK PARTS	RoHS	Qty:	20	Substance Exception:	N/A						-
DEKIT PARTS MAINT/ETC +	RoHS China	Qty:	20	Substance Exception:	N/A						
SERIALS	C. O. C.:	Qty:	20	Override Date Code:	1942 Set	Sea	arch use <b>Q</b>	Date	Set Comments	Physically Sign	
OUTSOURCE PO DOCUMENTS	Reach										
	Plate										
	Full Order Plate										
	Work List										
	Part Pick List										
	PreControl Charts (Edit)										
	Serial List, Top & Component										
					Drop Files Here	Browse					

Name       Tags       Alive       Revision       Uploader       Created On       Move       Global         SKM_C45819100914200.pdf       (Edit)       Yes       1       Cetec ERP Support Team       2019-10-15 04:04:40 PM       (Target)       Move       Globalize         PART FIG-FINISHEDPRODUCT         Filter by Name       Section of Uploader       Created On       Move       Globalize         Name       Tags       Alive       Revision       Uploader       Created On       Move       Global         Drawing.png       (Edit)       Yes       1       Cetec ERP Support Team       2019-10-04 12:04:33 PM       (Target)       Move       Globalize								
PART FIG-FINISHEDPRODUCT Filter by Name A Tags Alive Revision Uploader Created On Move Global	Name	▲ Tags	Alive 🕴	Revision \$	Uploader	Created On	Move	Global
Filter by Name         Tags         Alive         Revision         Uploader         Created On         Move         Global	SKM_C4581910091420	0.pdf (Edit)	Yes	1	Cetec ERP Support Team	2019-10-15 04:04:40 PM	(Target) • Mo	Globalize
	Hume Tu						•	
	Filter by Name							

order (E	Build): 11.:	L Line	Item:	2												In Process: Jo	e Work
	Process 1 2 3 4 5 Parts/Material Line1,		ł														
Hide Wa	arnings Has Comments																
	Custo	mer 2 - Pro	lucts & More					Pr	cpart FIG	-FINISHED	PRODUCT						
	Ship	Date 2019-1	0-07					Descri	ption								
	Order Comm	ents Placed	to Warehouse In Pick Queue to Machine #1	or User: jo			10.000000	000)									
Work /	Labor Tracking																
		Start	Work					-	Show/Hide	Open Wor	rk						
	Open W	/ork Stop	Nork User joe	working si	nce 2019-10	-04 16:43:5	i0 in Machi	ine #1 # <b>Pi</b>	eces Finisł	ed:							
	Work Loca	tion Mach	ne #1 🔹	Set						Inspection	on uctions! (	D					
	Work T	ime Min Us	ed: 0.0, Est: 180	.0													
Order Pr (Total Labo																	
Work Ir	0 10		80 40	50	60	70	80	90	100	110	120	130	140	150	160	170	180

When Joe is completed with work, he scans again to stop work. Then send to the next work location, or assign with the workflow

der (Build	): 11		ne ite	m: 4	2									In Process: Joe Wo
												_	IN PROCESS	
Build Process 1 3. Pick Parts/Mate													Assigned to Joe Work	ker for 1 hour, 56 minutes
Hide Warnings												_	Move To	
Order Has Comn	nents												Joe Worker	To Pre-Relea
	Custo	mer 2	- Products &	More					P	rcpart FIG	FINISHED	PRODUCT		To Complet
	Ship I	Date 2	019-10-07						Desci	iption			John Smith	To Quality Revie
	Order Comm	ents P	noved to War Placed In Pick noved to Mac	Queue Fo	or User: jo			: 10.000000	000)				Joe Worker	(Reassign, Keep In Proce
			noved to mae	inite #1 D	y joinisin	ini ( see ine	ne)						Assignment Comn	nents (if changing)
Work / Labor Trad	cking													
			Start Work			/				Show/Hie	de Open W	/ork	CC List	
	Open W	Vork N	lo Open Work		/									Set CCs
	Work Loca	tion	Inspection	•	Set						Jp: Inspec Work Ins	tion tructions	Priority	Priority 3 (1 is H
	Work T	ime M	lin Used: 52.6	6, Est: 180	.0								Close Workflow	v
Order Progress (Total Labor Min.)	_	_											Being Fulfilled	
0	10	20	30	40	50	60	70	80	90	100	110	120	Being Futilited	
Work Instruction	s (Show/Hide	)												
Location/Operati	on					nstruction						Respons	ie .	Status

The next stage in this job is inspections

## Workorder - Inspections

Log data digitally

Create NCR, follow a workflow for ISO-compliant quality process

Create a CAR

Require digital Inspection sign off

Cetec has a built-out, ISO compliant workflow for NCRs and CARs.

So you can log data digitally, and track and report on quality issues

orkorde	r (Buil	4)• 1	1 1	llin	o Itom	1.2												
	UDUIN	u). 1			enten	1. 2												
RVIEW	Qty	nspecte	d 10	0				Qty	y Inpected field is	required		Inspection	Type Fina	al		• 11	nspection ty	pe field i
TORY													requi	red				
IER PART ORDERS	Qty	Accepte	d 8					Qty	y Accepted field is	required			Pass 1st			• P	Pass field is r	equired
( PARTS IT PARTS NT/ETC +	Qty	Rejecte	d 2					Qty	y Rejected field is	required		Insp	ector joh	nsmith		•		
ALS	Produc	tion Lin	e c	hoose			•					Work Loca	ation Mad	thine #1		•		
SOURCE PO CUMENTS	ſ	ate Cod	e 10	00719				Dat	te Code fi <mark>eld</mark> is re	quired		Inspector	Text					
	A	ssemble	er Jo	be Worker				Ass	sembler field is re	quired		Comm	nents					
	N	ew Seria	al										Sub	mit				
									Displa	ying 0 - 0	of 0	+/- Columns						
	Location	TLA	FA?	Date	Qty Inspected	Qty Accepted	Qty Reject	ted	Inspection Type	Pass	Date Code	Inspector	Inspector Text	Production Line	Assembler	Comments	Serials	NCR

Here we log inspections - required data and click submit

er (Build): 11.1 Line			ure codes 🔹		
<b>Set Failure Details</b> Failure		Component #	Component Prcpart	Serial	Reference Designator
1 F05 - Pin Alignment	٠	1	RAW123		
2 F00 - FINAL INSP	•				
Update					

You can enter specifics according to the parts that fail inspections, or just default them

Workord	er (B	uild): 1	L1.1 Line	Iter	n: 2				i Inform	mation: Inspectio	n Added					×
WORKORDER OVERVIEW INVOICE/SHIP HISTORY		Qty Inspecte	d				Qty	npected field i	s required	Inspection	Туре	Choose quired			Inspection ty	/pe field is
OTHER PART ORDERS SPLIT LINE		Qty Accepte	d				Qty	Accepted field	is required		Pass	Choose			▼ Pass field is	required
PICK PARTS DEKIT PARTS MAINT/ETC +		Qty Rejecte	d				Qty	Rejected field i	s required	Ins	ector	Choose			•	
SERIALS	J	Production Lir	e Choose			,	·			Work Lo	ation	Choose			•	
OUTSOURCE PO DOCUMENTS		Date Coo	le				Date	Code field is r	equired	Inspecto	r Text					
		Assemble	er				Asse	mbler field is r	equired	Com	nents					
		New Seri	al									Submit				
								Displ	aying 1 - 1 of 1	+/- Columns					$\backslash$	
		Location	TLA	FA?	Date	Qty Inspecte	d	Qty Accepted	Qty Rejected	Inspection Type	Pass	Date Code	Inspector	Assembler	Serial NCR	
	View / Edit	Machine #1	FIG- FINISHEDPRODUCT		2019-10- 07	10		8	2	Final	1	100719	johnsmith	Joe Worker	Create	delete
								Displ	aying 1 - 1 of 1	+/- Columns						

After the inspection has been logged we can create an NCR

ORDERS Y QUALIT	YY PARTY KITAUDITY MGMTY TO	DOLS V SCHEDULING V			
NCR 14					Creation: John Smith
VIEW NCR	Back To All				CREATION
DOCUMENTS (0)	For Customer Products & More (# 2)			A	ssigned to John Smith for < 1 minute
NOTES (0) HISTORY	NCR Type	Accounting (Internal)	• Edit		Move To George Smith Send To Review
		Types			
	Order/Line	11.1 Line Item: 2			John Smith (Reassign, Keep Creation) Assignment Comments (if changing)
	Assigned To	johnsmith Edit Assignments		Init	
	Source	Inspection 20			CC List
	Vendor				Set CCs
	Source Desc	Qty Inspected: 10 Qty Failed:2 Rejected Because of FINAL INSP: 1 Rejected Because of Pin Alignment: 1			3 • Set (1 is High) Edit Workflow Assignment Options
	Due Date:				Close Workflow
		B I U S X X <sup>2</sup> Ⅰ Ⅰ □ □	33 3 5 5 3 0 0 0 = 5 P H1 H2 H3 H4 H5 H6 🐇	- C	reate the NCR.

The NCR workflow starts at creation. Then moves to Review

R 14				Review: George Smi
R	Back To All		REVIEW	
ENTS (0) 0)	For Customer Products & More (# 2		Assigned to George Smith for < 1 minut	te
ſ	NCR Type	Accounting (Internal) Edit	Move To George Smith	Back To Creation
	Order/Line	11.1 Line Item: 2	George Smith John Smith	<ul> <li>Send To Escalation</li> <li>Send To MRE</li> </ul>
	Assigned To	georgesmith Edit Assignments	Initi Assignment Comments (if changing	(Reassign, Keep Review
	Source	Inspection 20	Work L	
	Vendor		CC List	Set CCs
	Source Desc	Qty Inspected: 10 Qty Failed:2 Rejected Because of FINAL INSP: 1 Rejected Because of Pin Alignment: 1	Priority	3 • Set (1 is Hig
	Due Date:		Edit Workflow Assignment Options	
			Close Workflow	

Once we've moved it to Review, you'll notice the NCR screen changes, with more/different data to input. The workflow also changes accordingly. We send back to creation, to escalation, or to our MRB.

We can follow the process all the through to the creation of a CAR if so desired

		Start Work						Show/Hide Op	en Work							
> Open W	Nork	Stop Work	Jser johnsr	nith worki	ng since 20	19-10-07 <mark>1</mark> 6	:31:51 in Ins	pection # Pieces	Finished:							
Work Local		Inspection	red Bendin	g Work In				(See All)   Ne Required Wor Override Requ								
		Location Loci	eu Penuin	g work in:	str			(override comr	nents)			Set				
Work T	Time	Min Used: 82.6	Est: 180.0													
ler Progress Labor Min.) 0 10	20	30	40	50	60	70	80 9	0 100	110	120 13	30	140	150	160	170	180
		30	40 Instructio		60	70	80 9 Response	0 100	110	120 1:	30	140	150 Status	160	170	180
0 10 rk Instructions (Show/Hide)		30		n		70		0 100	110	120 1:	30	140		160	170	180 (not schedu
0 10 rk Instructions (Show/Hide) ocation/Operation		30	Instructio	<b>n</b> # Operatio		70		0 100	110	120 1:	30	140		160	170	
0 10 rk Instructions (Show/Hide) ocation/Operation Machine #1		30	Instructio Show/Hide	n + # Operatio ocation)	ns: 1	70		0 100	110	120 1:	30	140		160	170	(not schedu
0 10 rk Instructions (Show/Hide) ocation/Operation Machine #1 Inspection		30	Instructio Show/Hide (Current L	n e # Operatio ocation) s: 5 (5 minut	ns: 1	70		0 100	110	120 1:	30	140	Status	160 (Respons Done		(not schedu

Once the inspection is complete, we can log our required instructions labor plan initials

Process control made possible by founding the process in a digital format

_	(Build): 11.1 L			QUALITY REVIEW	
	ild Process 1 2 3 4 5 Pick Parts/Material Line 1, <del>Line</del>			Assigned to John Smith for	12 minutes
	e Warnings <b>ler Has Comments</b>			Move To John Smith	To Pre-Rele
	Customer	2 - Products & More	Prcpart FIG-FINISHEAPRODU	JC John Smith	To In Proc
	Ship Date	2019-10-07	Description	George Smith	To Comple
5	Order Comments	moved to Warehouse by techx Placed In Pick Queue For User: johnsmith (Releas moved to Machine #1 by johnsmith ( see more )	e Qty: 10.00000000)	John Smith 🔹	
°O Wor	k / Labor Tracking	Start Work	Show/Hide Open Work	Assignment Comments (	(f Changing)
	Open Work	No Open Work		-	Set CCs
	Work Location	Shipping • Set Partial	(See All)   Next Up: Machine #1 Required Work Instructions! ① Override Requirement? □	Priority	3 • Set (1 is
			(override comments)	Edit Workflow Assignmen	nt Options
	Work Time	Min Used: 83.5, Est: 180.0		Close Workflow	

Inspections have been completed, and we are ready to ship, so we assign over to shipping for packaging and printing packing label and final invoicing

# Accounting - A/P

Utilitize the Voucher workflow

On the accounting side of things, you can utilize worklfow

CCHARTYLEDGER * ATR * AT				
Edit Voucher 6     EDIT   LEDGER   CLORE   HISTORY   DOCUMENTS (0)   NOTES (0)     Currency USD Add Voucher   Vendor Invoice #   Vendor Invoice # </th <th>CETEC ERP</th> <th></th> <th>SALES PARTS PURCHASING WAREH</th> <th>ACCOUNTING PRODUCTION ADMIN Q</th>	CETEC ERP		SALES PARTS PURCHASING WAREH	ACCOUNTING PRODUCTION ADMIN Q
EDT   LEDGER   CLORE   NITS (0)     Payment To Vendor     USD   OCUMENTS (0)     Currency   USD   Vendor   Vendor   Vendor   Search vendors   Received On   2019-10-15   Received On   2019-10-15 <tr< th=""><th>CHART/LEDGER <b>T</b> A/F</th><th>× A/P▼ REPORTS ▼ AUDIT ▼</th><th></th><th></th></tr<>	CHART/LEDGER <b>T</b> A/F	× A/P▼ REPORTS ▼ AUDIT ▼		
LEDGER   CLONE   HISTORY   DOCUMENTS (0)   NOTES (0)   Currency   USD   Vendor Invoice #   Vendor Invoice #   Vendor Search vendors   Received On   2019-10-15   Received On   2019-10-15   Pay By   Auto-Approve Notes   Global Voucher Auto-Approve PO Value: 0 Amount Invoiced: 0   Priority	Edit Vouc	her 6		
CLONE   HISTORY   DOCUMENTS (0)   NOTES (0)     Currency   USD     Vendor Invoice #     Vendor Invoice #     Vendor Search vendors     Received On   2019-10-15     Pay By     Auto-Approve Notes        Auto-Approve Notes     Global Voucher Auto-Approve PO Value: 0 Amount Invoice: 0     Move To   Move To   Scott Ryan   Needs Review   You On Hold   Jordan Jolly   To Closed   Scott Ryan   Received On   2019-10-15   Pay By     Auto-Approve Notes      Global Voucher Auto-Approve PO Value: 0 Amount Invoice: 0	LEDGER CLONE HISTORY DOCUMENTS (0)	Back To Voucher List		Assigned to Scott Ryan for < 1 minute
NOTES (0)     Currency     Vendor Invoice #     Vendor Invoice #     Vendor Search vendors     Received On     2019-10-15     Pay By     Asignment Comments (if changing)     External Notes     Auto-Approve Notes     Global Voucher Auto-Approve PO Value: 0 Amount Invoice: 0     Priority		Payment To Vendor • USD • Add Voue	cher	Move To
Currency USD     Vendor Invoice #     Vendor Invoice #     Vendor Search vendors     Received On     2019-10-15     Pay By     Auto-Approve Notes        Vendor Search vendors     Pay By     Auto-Approve Notes        Vendor Invoice #        Vendor Search vendors        Vendor Invoice #               Vendor Invoice #                    Vendor Invoice #                        Vendor Invoice # <td></td> <td>/</td> <td>Scott Ryan Veeds Review</td>			/	Scott Ryan Veeds Review
Vendor invoice # Vendor Search vendors     Received On 2019-10-15     Internal Notes     External Notes     Auto-Approve Notes   Global Voucher Auto-Approve PO Value: 0 Amount Invoiced: 0      Piority		Currency USD •		Tanner Rogers • Put On Hold
Received On 2019-10-15     Internal Notes     External Notes     CC List     Auto-Approve Notes   Global Voucher Auto-Approve PO Value: 0 Amount Invoiced: 0    Priority		Vendor Invoice #	Vendor Search vendors	Jordan Jolly To Closed
Internal Notes     CC List       External Notes     CC List       Auto-Approve Notes     Global Voucher Auto-Approve PO Value: 0 Amount Invoiced: 0				Scott Ryan (Reassign, Keep Entered)
External Notes       CC List         Auto-Approve Notes       Global Voucher Auto-Approve PO Value: 0 Amount Invoiced: 0       Priority		Received On 2019-10-15 ?	Рау Ву	Assignment Comments (if changing)
External Notes       Set CCs         Auto-Approve Notes       Global Voucher Auto-Approve PO Value: 0 Receipt Value: 0 Amount Invoiced: 0       Priority		Internal Notes		
Auto-Approve Notes Global Voucher Auto-Approve PO Value: 0 Receipt Value: 0 Amount Invoiced: 0 Priority		External Notes		
2 • Set (Lis High)		Auto-Approve Notes Global Voucher Auto-Approve PO Value: 0	Receipt Value: 0 Amount Invoiced: 0	Priority
BREAK DOWN / LEDGER SPLITS		BREAK DOWN / LEDGER SPLITS	3 • Set (1 is High)	

Search POs									
133.1 Q									
PO Lines	▼ Add	Add All			PO Receipts	▼ Add Add All			
PO	Line	Line Qty	Receipt	Receipt Qty	Date	Prcpart	Value		Drop?
PO 133.1	1	N/A	213	100	2019-10-04	RAW123		\$200.0000	
PO 133.1	2	N/A	215	100	2019-10-04	RAW-SOURCEDCOMP		\$200.0000	
PO 133.1	3	N/A	217	1000	2019-10-07	PRT1112		\$1,000.0000	
							Total Value:	\$1,400.00	
OUCHERI	PAYMENTS								
		Make Payment				Sta	te CPA Review		
	_	Set To	To CPA Review	johnsmith		318	te CFA Review		

# Setting Up Workflow



RMAStatusCode	The Current Status of the return, e.g. Repair, Pending customer information
RMAType	Actions taken in response to non-conformance e.g. Preventive, Corrective, etc.
RentalChargeReason	
RentalFailureType	
Role	Activate/Deactivate user roles.
SHPCDE	Methods of order shipment e.g. UPS, FedEx, etc.
SalesImportSource	Sources for sales quote import.
SystemControlType	
UOM	Units of Measure - feet, inches, pounds, etc.
Workcenter	Use workcenters (i.e. production lines) to manage a shop floor with multiple production lines. You can assign certain BOMs to a particular work center, so that work orders for those goods are routed to and may be managed to the appropriate work center.
WorkflowStage	
	Displaying 1 - 67 of 67 +/- Columns
#### Data Maintenance For WorkflowStage

1		Displaying 1 - 19 of 1 Export +/- Columns	5			
Name	Description	Object Type	Order Num	Initial State	Close State	Role Restrictions
Quality Review	Quality and Inspections	Ordline	3			
CPA Review	Upper Management Review	Voucher	1	۲		
Sales Review & Approval	Sales Approval	Quote	6			
Accounting Review	Accounting Approval	Quote	2			
Completed	Shipped/Completed	Ordline	3			
In Process	Being Fulfilled	Ordline	2			
Pre-Release	Pending Release To Fulfiliment	Ordline	1	2		
Customer	Customer	Lead	5			





### Workflow List

Workflow			Help
NCR	Edit	Avg Queue Time	-
Lead	Edit	Avg Queue Time	
Opportunity	Edit	Avg Queue Time	
ECO	Edit	Avg Queue Time	
Document	Edit	Avg Queue Time	
PQuote	Edit	Avg Queue Time	
Quote	Edit	Avg Queue Time	
Project	Edit	Avg Queue Time	
Voucher	Edit	Avg Queue Time	
CAR	Edit	Avg Queue Time	
Ordline	Edit	Avg Queue Time	

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Edit Workflow Star			
ATE: ACCOUNTING REVIEW			
Jsers 🛈	Roles 🖲		
deva George Smith	Accounting Accounting Admin	Include User Who Initiated / Created Quote Workflow?	
loe Worker	Admin Admin	Enable Priority/Nag Alerts?	
John Smith	AllInvoices		
SusanD	AllPQuotes		
Cetec ERP Support Team	AllQuotes	Submit	
	Block Edit Part		
	Roles 🔁		
iers 🖲	Accounting		
eers 🗊 Ieva ieorge Smith	Accounting Accounting Admin		
sers 🗊 Jeva Seorge Smith Joe Worker	Accounting Accounting Admin Admin	Include User Who Initiated / Created Quote Workflow? Enable Priority/Nag Alerts?	
sers 😨 deva George Smith John Smith	Accounting Accounting Admin Admin Allimoices	Enable Priority/Nag Alerts?	
sers 🕞 deva George Smith GeoWorker John Smith SisanD	Accounting Accounting Admin Admin	Include User Who Initiated / Created Quote Workflow? Lable Priority/Nag Alerts? Submit	
Isers 🕑 deva George Smith Joho Worker John Smith SusanD	Accounting Accounting Admin Admin Allinvoices AlliPQuotes	Enable Priority/Nag Alerts?	
Jsers 9 deva George Smith Joe Worker Joe Worker Joe Worker Joe Band SusanD Cetec ERP Support Team	Accounting Accounting Admin Admin Allivoices AllPoutes AllQuotes	Enable Priority/Nag Alerts?	
deva Georg Smith John Smith John Smith SusanD Cetec ERP Support Team	Accounting Accounting Admin Admin Allivoices AllPoutes AllQuotes	Enable Priority/Nag Alerts?	
	Accounting Accounting Admin Admin Allinvoices AlliQuotes AllQuotes Block Edit Part	Enable Priority/Nag Alerts?	

You can either assign by specific users or by roles. Go through and designate the roles (or users) and click submit to save your inputs. They'll then show in the Workflow dropdown for Accounting Review.

TATE: ACCOUNTING REVIEW			
Users 🔁		Roles 📵	
deva George Smith John Smith SusanD Cetec ERP Support Team		Accounting Accounting Admin Admin Allimoices AlliQuotes AllQuotes Block Gift Part	Include User Who Initiated / Created Quote Workflow? Exable Priority/Hag Alerts? Submit
ags/Escalations			
rriority 1: scalate After 1440 nclude User Who Initiated / Created Quote Workflow?	Min	Escalate To: deva George Smith Joe Worker John Smith SusanD Cetec ERP Support Team	0
riority 2: scalate After (min) nclude User Who Initiated / Created Quote Workflow?	Min	Escalate To: deva George Smith Joe Worker John Smith SusanD Cetec ERP Support Team	0
riority 3: scalate After (min)	Min	Escalate To: deva George Smith Joe Worker	

You can set Nag alerts, which could serve as a reminder on a task, or an escalation point so that a task doesn't unopened too long.

Check the box, click submit, then determine the number of minutes to escalate after (use minutes, even if in days), and designate who would receive the escalation email. After the set amount of minutes, those users would receive an email concerning the task.

## **Document Uploads and Approval**

Workflow for document control and doc revision control

Privileged vs nonprivileged

## Part FIG-FINISHEDPRODUCT

D. (7)											
RVIEW (3) I				C	prop Files H	ere	Browse				
BOM TIMATE											
SUBS	PART FIG-FINISHEDPRODUCT										
(3)	Filter by Name										
ST (3) DEBITS	Name 🔺 Tags Alive 💠 Revision 🕸	Uploader			Created	On	∲ Mov	re	Glot	bal	Ţ
5 (0) 5 (0)	Drawing.png (Edit) Yes 2	Cetec ERP S	Support Te	eam	2019-10-	17 08	:59:28 AM (Ta	rrget) • Move	Glo	obalize	
LL RY (1)	SEVISIONS FOR DOCUMENT: DRAWING.PI	NG				1		,			
	Upload Revision Delete All				K						
W/ NEED	Filename	÷	Alive	¢	Revision	٣	Uploader	Created On	÷	Delete	
2S (0)	Screenshot 2019-10-16 at 8.45.43 AM.png		Yes		2		Cetec ERP Support	t Team 2019-10-17 08:59:28 AM		×	
20 (0)	Drawing.png		Yes		1		Cetec ERP Support	t Team 2019-10-04 12:04:33 PM		×	

Part	FIG-	FINIS	HED	PRODU	JCT

						Drop Files H	Here	Browse					
PART	IG-FINI	SHEDPRO	рист										
Filter by	Name												
Name	≜ Тар	gs Alive 🕴	Revision 🕴	Uploader		Create	d On	¢	Move		G	Globa	ıt
Drawing	.png (Edi	it) Yes	2	Cetec ERP S	Support Tear	m 2019-10	-17 08	:59:28 AM	(Target)		Move	Glob	palize
REVIS	ONS FOR	DOCUMENT	DRAWING.	PNG									
Uploa	d Revision	Delete All		N									
Filen	ame				Alive	Revision	۳	Uploader		Created On		¢	Delet
Scree	nshot 2019-1	10-16 at 8.45.43	3 AM.png	4	Yes	2		Cetec ERP S	upport Team	2019-10-17 0	3:59:28 AM		>
					Yes	1			upport Team	2019-10-04 1			)

Docum	nent Drawing.png				Approved: C	etec ERP Support Team	,
VIEW HISTORY NOTES	To Docs Pending Approval Belongs To Part FIG-FINISHEDPRODUCT (FIG-FINISHEDPRODUCT)						
	Name Drawing.png	Status	Active •	(Delete)	Uploaded By	Cetec ERP Support Team	
	Uploaded On 2019-10-17T08:59:28	Revision	2		Tags		
	Valid From - To	Public	No	•	Protected	No	
						Update	
	Private URL: https://demo.cetecerp.com/api/document/1284?download=1						

Documer	nt Drawing.pr	ng					Approved: Cetec ERP Support Team
VIEW HISTORY	To Docs Pending Approval Belongs To Part FIG-FINISHE	-	G-FINISHEDPR	RODUCT)			APPROVED Assigned to Cetec ERP Support Team for < 1 minute
NOTES	Name	Drawing.png		Stat	tus	Active	Move To Cetec ERP Support Team • Send Back To Review
	Uploaded On	2019-10-17T08	3:59:28	Revisi	ion 2	2	Cetec ERP Support Team 🔻 (Reassign, Keep Approved)
	Valid	From	- То	Pub	olic	No	Assignment Comments (if changing)
							CC List
	Private URL: https://demo.org	cetecerp.com/a	pi/document/1	284?download=1			Set CCs
							Priority 3 • Set (1 is High)
							Edit Workflow Assignment Options
		CETE	C ERP VERSION 3	3.1.1 ON TURKEY COPYRIGHT	© 20:	19 CETE	Close Workflow

Build a workflow for document upload approval

## **Barcode Scanners**

Hardware requirements

User set up

Hardware - bluetooth or usb (hardware agnostic)

User profile - "has scanner" -Autodetect, YES, NO

Employee ID (if used for external tracking) PQuote Approval Process Owner Production	
PQuote Approval Process Owner	
Process Owner	
Production	
Has Barcode Scanner (force tablet mode)	
Has Scanner Vone	•
Default Warehouse Location User Specific Labor Rate (Cost)	
None • 0.0000000	
User Specific Labor Rate (Resale) Customer Association Type	
0.00000 Inside Sales Outside Sales	

# Q&A