



This tutorial will give you an overview of BOMs in Cetec. The quickest way to search for a BOM if you don't already know the Prcpart number is to click **Parts**,

[SALES](#)
[PARTS](#)
[PURCHASING](#)
[WAREHOUSE](#)
[ACCOUNTING](#)
[PRODUCTION](#)
[ADMIN](#)

Welcome Cetec ERP Support Team! (You Are On The [LITE](#) Support Plan)

[SELL EXISTING STOCK](#)
[BUILD A PART](#)
[BUY FROM A VENDOR](#)

Welcome To Cloud ERP

Getting Started Guide makes it easier.
Enter your first pieces of data and start using your new Cloud-Based ERP System: [Parts](#), [Customers](#), and [Vendors](#).
If you have questions, consult the [How To Videos](#) and [Documentation](#), or browse through the [FAQ list](#).

INVOICE VALUES

| | Ext Resale | Cost | GP Value | GM % |
|----------------|--------------|----------|--------------|------|
| Yesterday | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Today | \$0.00 | \$0.00 | \$0.00 | 0 % |
| MTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior MTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior Year MTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior Month | \$0.00 | \$0.00 | \$0.00 | 0 % |
| YTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior YTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior Year | \$120,000.00 | \$276.25 | \$119,723.75 | 99 % |

INVENTORY \$683,092.74

| Category | Value |
|----------|----------|
| 754 | ~10,000 |
| FIG | ~10,000 |
| NEU | ~600,000 |
| RAW | ~20,000 |
| SUB | ~10,000 |

 click **Lists**,

CETEC ERP

SALES PARTS PURCHASING WAREHOUSE ACCOUNTING PRODUCTION ADMIN

LISTS PRICING MAINTENANCE VENDOR RETURNS PART SPEC GROUPS REPORTS

WELCOME TO CLOUD ERP

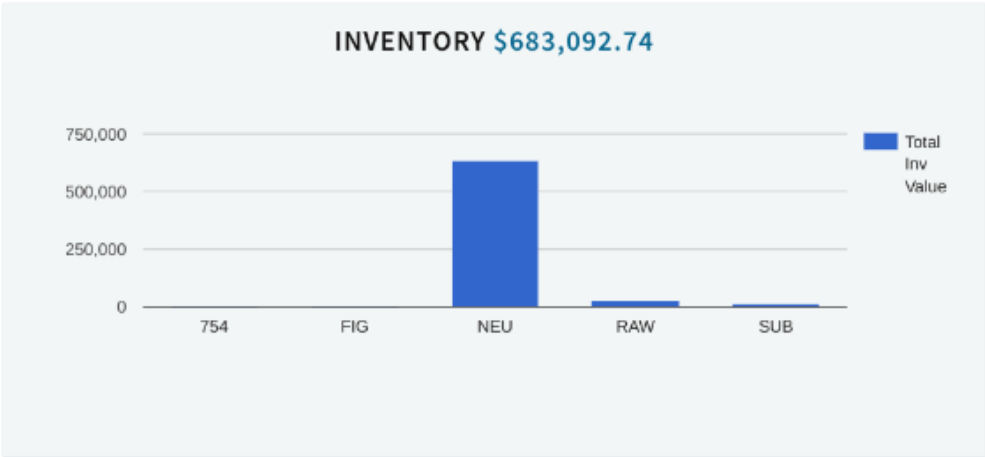
Getting Started Guide makes it easier.
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| Prior MTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior Year MTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior Month | \$0.00 | \$0.00 | \$0.00 | 0 % |
| YTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior YTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior Year | \$120,000.00 | \$276.25 | \$119,723.75 | 99 % |

Update

INVENTORY \$683,092.74



 and click **BOM List**.

CETEC ERP

SALES PARTS PURCHASING WAREHOUSE ACCOUNTING PRODUCTION ADMIN

LISTS PRICING MAINTENANCE VENDOR RETURNS PART SPEC GROUPS REPORTS

PART LIST

CROSS PART LIST

LIST BY WAREHOUSE

LIST BY BIN

BOM LIST

INVENTORY WITHIN BOMS

BIN PIECE/SERIAL LIST

PRC LIST

Cloud ERP

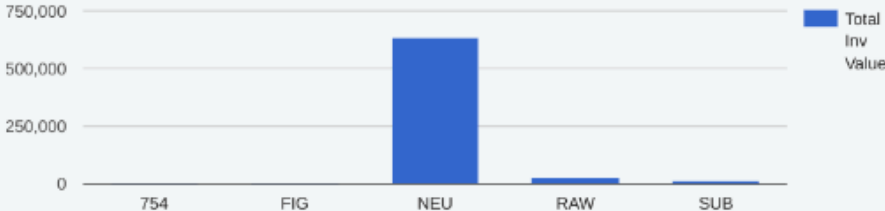
Get up and running using your new Cloud-Based ERP System: [Parts](#), [Customers](#), and [Vendors](#).
[View To Videos](#) and [Documentation](#), or browse through the [FAQ list](#).

INVOICE VALUES

| | Ext Resale | Cost | GP Value | GM % |
|----------------|--------------|----------|--------------|------|
| Yesterday | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Today | \$0.00 | \$0.00 | \$0.00 | 0 % |
| MTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior MTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior Year MTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior Month | \$0.00 | \$0.00 | \$0.00 | 0 % |
| YTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior YTD | \$0.00 | \$0.00 | \$0.00 | 0 % |
| Prior Year | \$120,000.00 | \$276.25 | \$119,723.75 | 99 % |

Update

INVENTORY \$683,092.74



Help



To run the report, click **Submit**.

CETEC ERP

SALES PARTS PURCHASING WAREHOUSE ACCOUNTING PRODUCTION ADMIN

LISTS ▾ PRICING MAINTENANCE ▾ VENDOR RETURNS PART SPEC GROUPS REPORTS ▾

Prcpart

Q

Cost Rollup? i ☐

Use Calculated Values i ☐

Submit

CLICK 'SUBMIT' TO VIEW RESULTS

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Help


 Click into the BOM you want.


CETEC ERP


SALES PARTS PURCHASING WAREHOUSE ACCOUNTING PRODUCTION ADMIN

LISTS PRICING MAINTENANCE VENDOR RETURNS PART SPEC GROUPS REPORTS

Prcpart

Search parts... 

Cost Rollup?  ☐

Use Calculated Values  ☐

Submit

Displaying 1 - 10 of 10 [Export](#) [+/- Columns](#)

| Prcpart | Comps | Description | UOM | Current Revision | Setup | Setup O/H | Material Cost | Labor | Overhead | Total Cost | Default Resale | GM% | Edit | Revs | Docs |
|------------------------------|-------|---|-----|---------------------|---------|-----------|---------------|--------------------------|----------|------------|----------------|----------|----------------------|----------------------|----------------------|
| 754-96-1 | 3 | 1H,1H,10H,10H-PERFLUORO-1,10-DECANEDIOL, 96%, CAS | | 3.0 | \$70.00 | \$15.00 | \$0.18 | \$0.00 | \$0.00 | \$85.18 | \$150.00 | 43.21% | Edit | Revs | Docs |
| BOM9000 | 2 | Watch | | A | \$0.00 | \$0.00 | \$0.00 | \$0.00 | \$0.00 | \$0.00 | \$12.75 | 100.00% | Edit | Revs | Docs |
| FIGPRODUCT2 | 11 | Finished Job/Product/Service | | 2.0 | \$0.00 | \$0.00 | \$672.94 | \$300.00 | \$30.00 | \$1,002.94 | \$150.00 | -568.62% | Edit | Revs | Docs |
| FIGPRODUCT3 | 3 | | | | \$10.00 | \$5.00 | \$480.15 | \$37.50 | \$8.75 | \$541.40 | \$739.99 | 26.84% | Edit | Revs | Docs |
| NEILROY-MONS | 1 | Rev Modifications | | 1 | \$0.00 | \$0.00 | \$6,500.00 | \$0.00 | \$0.00 | \$6,500.00 | \$0.00 | 0.00% | Edit | Revs | Docs |



Cetec takes you to the BOM Overview screen. At the top you'll see the tree view of the BOM.

FIGURE 10-12

Finished Job/Product/Service

VIEW

EDIT

REVISIONS

BOM DATA +

PRICE/COST +

SALES +

PURCHASING +

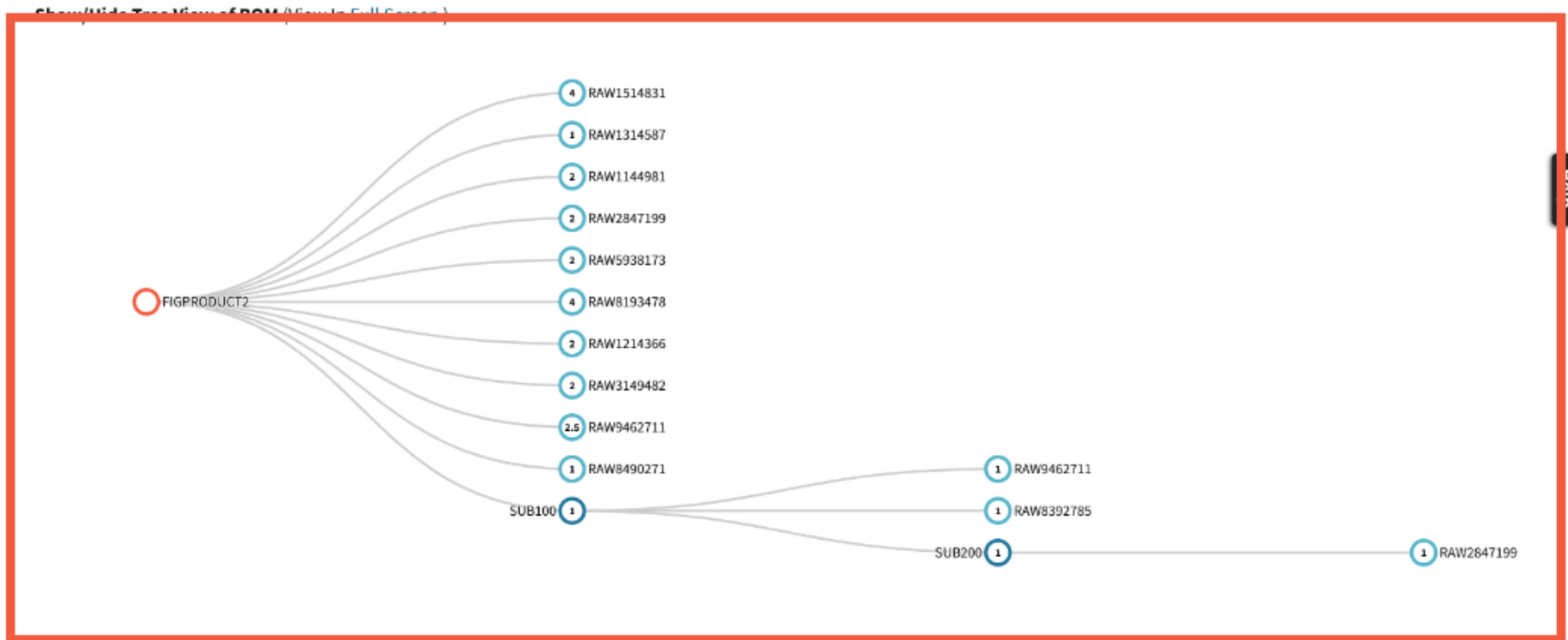
ACTIVITY +

QUALITY +

MAINT +

DOCUMENTS (0)

NOTES (0)



BOM Overview For Current Revision 2.0

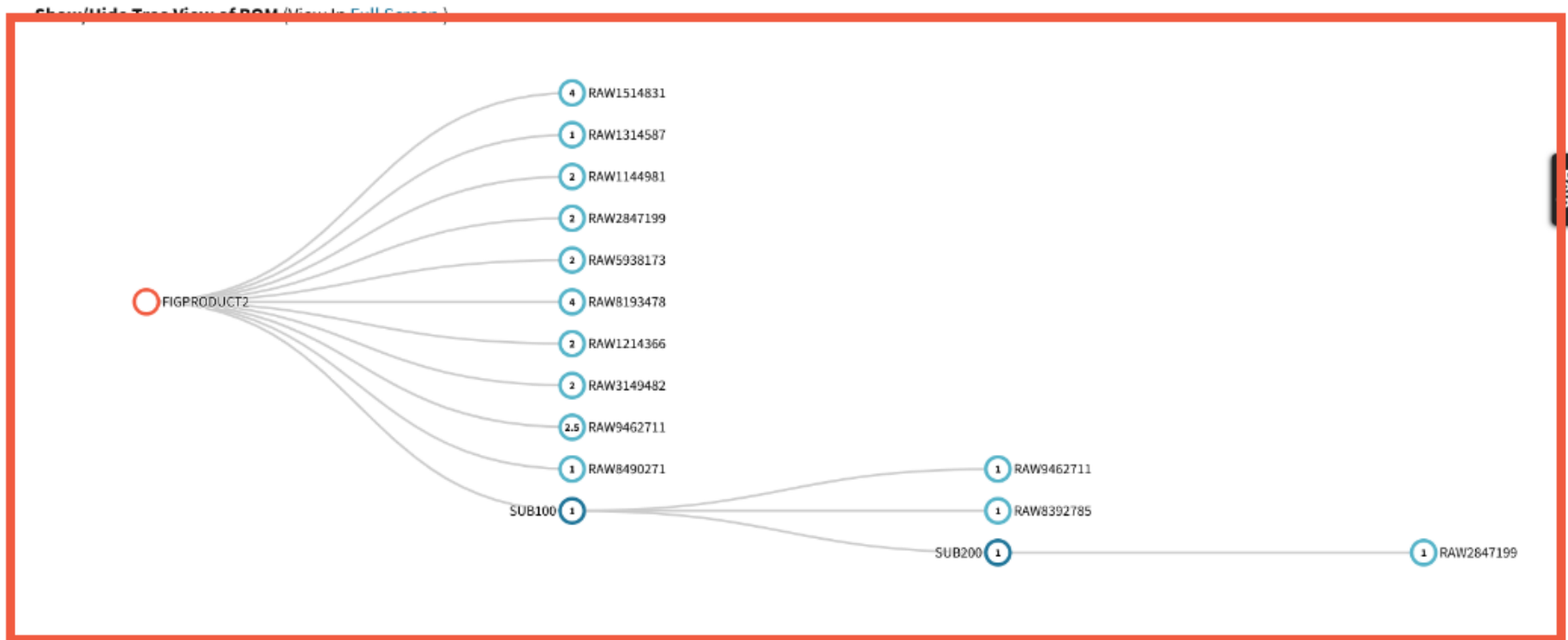


You can see that this is a multi-level BOM.

FIGURE 100012

Finished Job/Product/Service

VIEW
EDIT
REVISIONS
BOM DATA +
PRICE/COST +
SALES +
PURCHASING +
ACTIVITY +
QUALITY +
MAINT +
DOCUMENTS (0)
NOTES (0)



BOM Overview For Current Revision: 2.0



On the tree view, you can click on a specific component or subassembly to navigate to its part record.

Part Tree View

Finished Job/Product/Service

VIEW

EDIT

REVISIONS

BOM DATA +

PRICE/COST +

SALES +

PURCHASING +

ACTIVITY +

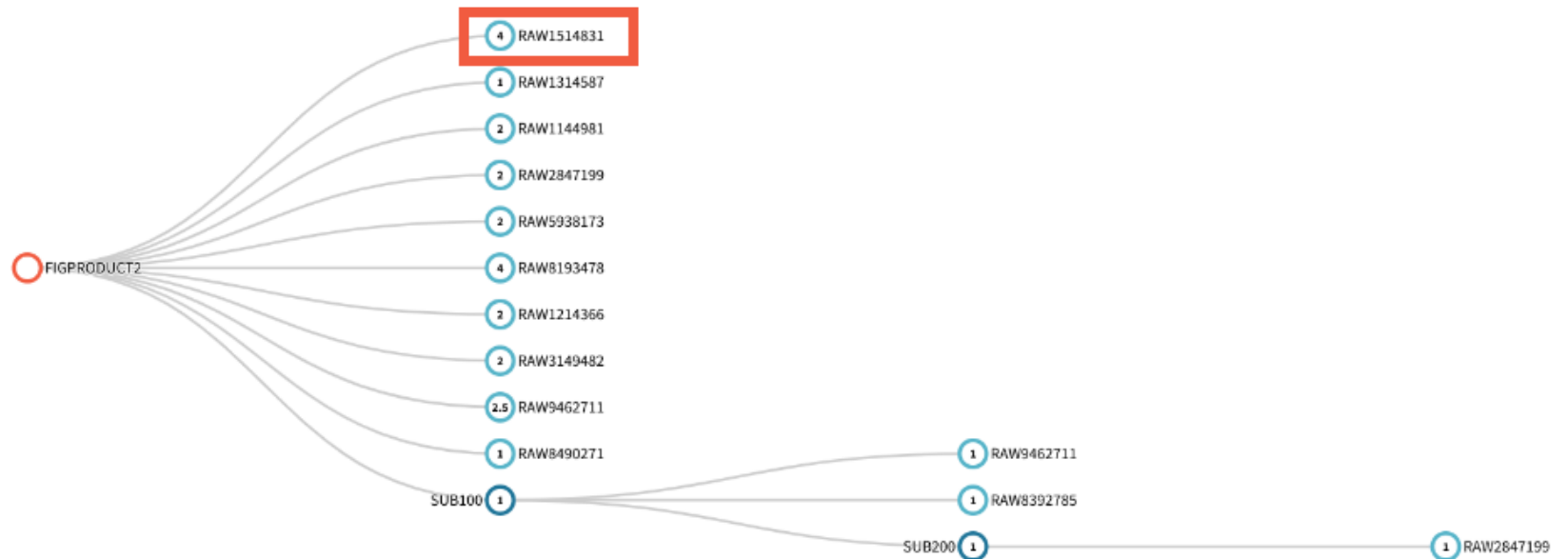
QUALITY +

MAINT +

DOCUMENTS (0)

NOTES (0)

▼ Show/Hide Tree View of BOM (View In [Full Screen](#))



BOM Overview For Current Revision: 2.0

Help



Instead, for now, let's scroll down the page to see the BOM overview for the current BOM revision.

BOM Overview For Current Revision, 2.0


Build Qty 1













Set

[Printable, With Sub Components](#) | [Printable, Top Level Only](#) | [Export](#)[+/- Columns](#)

| # | Prcpart | Description | Avail | Ext Supplier? | Qty/Top | Scrap Adder | Ref | Weight | Cost Record | Last Buy Date | Ext Cost | Rollup | Info |
|------|----------------------------|-----------------|----------|---------------|---------|-------------|-----|--------|-------------|---------------|-----------|-------------|-------------------|
| 1 | RAW1514831 | Material-E | 30 EA | | 4 EA | 0 | 0 | | \$1.00000 | | \$4.00000 | (\$4.00000) | i |
| 2 | RAW1314587 | Material-D | -455 EA | | 1 EA | 0 | 0 | | \$0.02000 | | \$0.02000 | (\$0.02000) | i |
| 4 | RAW1144981 | Material-H | -40 g | | 2 g | 0 | 0 | | \$0.40000 | | \$0.80000 | (\$0.80000) | i |
| 5 | RAW2847199 | Material-F | 13409 EA | | 2 EA | 0 | 0 | | \$0.40442 | 2018-02-16 | \$0.80884 | (\$0.80884) | i |
| 6 | RAW5938173 | Terminal Ring | 40 EA | | 2 EA | 0 | 0 | | \$0.04580 | | \$0.09160 | (\$0.09160) | i |
| 7 | RAW8193478 | Screw | 24960 EA | | 4 EA | 0 | 0 | | \$0.85000 | | \$3.40000 | (\$3.40000) | i |
| 8 | RAW1214366 | Material-G | -1342 g | | 2 g | 0 | 0 | | \$0.04300 | | \$0.08600 | (\$0.08600) | i |
| 9 | RAW3149482 | Washer | 10450 EA | | 2 EA | 0 | 0 | | \$0.45000 | | \$0.90000 | (\$0.90000) | i |
| 10 | RAW9462711 | Cable | -79 FT | | 2.5 FT | 0 | 0 | | \$0.50000 | | \$1.25000 | (\$1.25000) | i |
| 11 | RAW8490271 | Material-A | 6305 EA | | 1 EA | 0 | 0 | | \$0.45000 | 2018-02-16 | \$0.45000 | (\$0.45000) | i |
| ▶ 12 | SUB100 | Subassembly 100 | 70 | | 1 | 0 | 0 | | \$2.77539 | | \$2.77539 | \$661.12981 | i |

Help

 To drill into a subassembly, click on the icon to the left of it.

| # | Prcpart | Description | Avail | Ext Supplier? | Qty/Top | Scrap Adder | Ref | Weight | Cost Record | Last Buy Date | Ext Cost | Rollup | Info |
|--|------------|-----------------|---------------------|---------------|------------------------------|-------------|-----|---------------------|-------------|----------------------|--------------------|-------------|---|
| 2 | RAW1314387 | Material-D | -433 EA | | 1 EA | 0 | 0 | | \$0.02000 | | \$0.02000 | (\$0.02000) |  |
| 4 | RAW1144981 | Material-H | -40 g | | 2 g | 0 | 0 | | \$0.40000 | | \$0.80000 | (\$0.80000) |  |
| 5 | RAW2847199 | Material-F | 13409 EA | | 2 EA | 0 | 0 | | \$0.40442 | 2018-02-16 | \$0.80884 | (\$0.80884) |  |
| 6 | RAW5938173 | Terminal Ring | 40 EA | | 2 EA | 0 | 0 | | \$0.04580 | | \$0.09160 | (\$0.09160) |  |
| 7 | RAW8193478 | Screw | 24960 EA | | 4 EA | 0 | 0 | | \$0.85000 | | \$3.40000 | (\$3.40000) |  |
| 8 | RAW1214366 | Material-G | -1342 g | | 2 g | 0 | 0 | | \$0.04300 | | \$0.08600 | (\$0.08600) |  |
| 9 | RAW3149482 | Washer | 10450 EA | | 2 EA | 0 | 0 | | \$0.45000 | | \$0.90000 | (\$0.90000) |  |
| 10 | RAW9462711 | Cable | -79 FT | | 2.5 FT | 0 | 0 | | \$0.50000 | | \$1.25000 | (\$1.25000) |  |
| 11 | RAW8490271 | Material-A | 6305 EA | | 1 EA | 0 | 0 | | \$0.45000 | 2018-02-16 | \$0.45000 | (\$0.45000) |  |
|  12 | SUB100 | Subassembly 100 | 70 | | 1 | 0 | 0 | | \$2.77539 | | \$2.77539 | \$661.12981 |  |
| Setup \$0.00000 | | | Setup O/H \$0.00000 | | Labor \$300.00000 (360 Mins) | | | Overhead \$30.00000 | | Material \$672.93626 | | | |
| Rollup for Qty 1 of FIGPRODUCT2 | | | | | | | | 0 | | \$1,002.93626 | Unit \$1,002.93626 | | |
|  +/- All BOMs | | | | | | | | | | | | | |

Complete Units Available to Build at MN: 0

Use Cached Pricing To Speed Page? ☐

An Overview of BOMs

Cetec ERP



| # | Prcpart | Description | Avail | Ext Supplier? | Qty/Top | Scrap Adder | Ref | Weight | Cost Record | Last Buy Date | Ext Cost | Rollup | Info |
|---------------------------------|------------|-----------------|---------------------|---------------|------------------------------|-------------|-----|---------------------|---------------|---------------|----------------------|-------------|-------------------|
| 2 | RAW1314381 | Material-D | -433 EA | | 1 EA | 0 | 0 | | \$0.02000 | | \$0.02000 | (\$0.02000) | i |
| 4 | RAW1144981 | Material-H | -40 g | | 2 g | 0 | 0 | | \$0.40000 | | \$0.80000 | (\$0.80000) | i |
| 5 | RAW2847199 | Material-F | 13409 EA | | 2 EA | 0 | 0 | | \$0.40442 | 2018-02-16 | \$0.80884 | (\$0.80884) | i |
| 6 | RAW5938173 | Terminal Ring | 40 EA | | 2 EA | 0 | 0 | | \$0.04580 | | \$0.09160 | (\$0.09160) | i |
| 7 | RAW8193478 | Screw | 24960 EA | | 4 EA | 0 | 0 | | \$0.85000 | | \$3.40000 | (\$3.40000) | i |
| 8 | RAW1214366 | Material-G | -1342 g | | 2 g | 0 | 0 | | \$0.04300 | | \$0.08600 | (\$0.08600) | i |
| 9 | RAW3149482 | Washer | 10450 EA | | 2 EA | 0 | 0 | | \$0.45000 | | \$0.90000 | (\$0.90000) | i |
| 10 | RAW9462711 | Cable | -79 FT | | 2.5 FT | 0 | 0 | | \$0.50000 | | \$1.25000 | (\$1.25000) | i |
| 11 | RAW8490271 | Material-A | 6305 EA | | 1 EA | 0 | 0 | | \$0.45000 | 2018-02-16 | \$0.45000 | (\$0.45000) | i |
| ▼ 12 | SUB100 | Subassembly 100 | 70 | | 1 | 0 | 0 | | \$2.77539 | | \$2.77539 | \$661.12981 | i |
| 1 | RAW9462711 | Cable | -79 FT | | 1 FT | 0 | 0 | | \$0.50000 | | \$0.50000 | (\$0.50000) | i |
| 2 | RAW8392785 | Material-B | -385 EA | | 1 EA | 0 | 0 | | \$0.22539 | 2018-02-16 | \$0.22539 | (\$0.22539) | i |
| ▶ 3 | SUB200 | Subassembly 200 | -152 | | 1 | 0 | 0 | | \$40.00000 | | \$40.00000 | \$600.40442 | i |
| Setup \$0.00000 | | | Setup O/H \$0.00000 | | Labor \$50.00000 (120 Mins) | | | Overhead \$10.00000 | | | Material \$601.12981 | | |
| Rollup for Qty 1 of SUB100 | | | | | | | | 0 | \$661.12981 | | Unit \$661.12981 | | |
| Setup \$0.00000 | | | Setup O/H \$0.00000 | | Labor \$300.00000 (360 Mins) | | | Overhead \$30.00000 | | | Material \$672.93626 | | |
| Rollup for Qty 1 of FIGPRODUCT2 | | | | | | | | 0 | \$1,002.93626 | | Unit \$1,002.93626 | | |

Help



Now let's navigate to the labor plan. Go to the left side menu and click Revisions.

CETEC ERP

SALES **PARTS** PURCHASING WAREHOUSE ACCOUNTING PRODUCTION ADMIN

LISTS ▾ PRICING MAINTENANCE ▾ VENDOR RETURNS PART SPEC GROUPS REPORTS ▾

Part FIGPRODUCT2

Finished Job/Product/Service

VIEW
EDIT
REVISIONS
BOM DATA +
PRICE/COST +
SALES +
PURCHASING +
ACTIVITY +
QUALITY +
MAINT +
DOCUMENTS (0)
NOTES (0)

▾ Show/Hide Tree View of BOM (View In [Full Screen](#))

```
graph LR; FIGPRODUCT2((FIGPRODUCT2)) --- Q4[4] --- RAW1514831[RAW1514831]; FIGPRODUCT2 --- Q1[1] --- RAW1314587[RAW1314587]; FIGPRODUCT2 --- Q2[2] --- RAW1144981[RAW1144981]; FIGPRODUCT2 --- Q2[2] --- RAW2847199[RAW2847199]; FIGPRODUCT2 --- Q2[2] --- RAW5938173[RAW5938173]; FIGPRODUCT2 --- Q4[4] --- RAW8193478[RAW8193478]; FIGPRODUCT2 --- Q2[2] --- RAW1214366[RAW1214366]; FIGPRODUCT2 --- Q2[2] --- RAW3149482[RAW3149482]; FIGPRODUCT2 --- Q25[2.5] --- RAW9462711[RAW9462711]; FIGPRODUCT2 --- Q[?] --- RAW[?]
```

Help



We'll take a look at the current revision for this BOM.

CETEC ERP

SALES PARTS PURCHASING WAREHOUSE ACCOUNTING **PRODUCTION** ADMIN

ORDERS QUALITY PART REQUEST LIST KITAUDIT MGMT TOOLS SCHEDULING

Revisions For FIGPRODUCT2

VIEW

EDIT

REVISIONS

BOM DATA +

PRICE/COST +

SALES +

PURCHASING +

ACTIVITY +

QUALITY +

MAINT +

DOCUMENTS (0)

NOTES (0)

BOM Search For FIGPRODUCT2

Create New Revision **Create**

Note: At least one revision must exist (a revision named "1" will be auto-created if necessary), and be flagged as 'Current'

| Revision | BOM | Labor Plan | Inspection Plan | Current Rev? | Lock/Unlock | Status | Delete |
|-----------|--------------------------|----------------------------|-----------------------------|--------------|-------------|--------|------------------------|
| (unnamed) | Edit BOM | Labor Plan | View (Copy) | No | Locked | Active | (in use) |
| 2.0 | Edit BOM | Labor Plan | View (Copy) | Yes | Locked | Active | (in use) |
| 1.0 | Edit BOM | Labor Plan | View (Copy) | No | Locked | Active | Delete |
| 3.0 | Edit BOM | Labor Plan | View (Copy) | No | Locked | Active | Delete |

Help

 Click Labor Plan.

CETEC ERP

SALES PARTS PURCHASING WAREHOUSE ACCOUNTING PRODUCTION ADMIN

ORDERS QUALITY PART REQUEST LIST KITAUDIT MGMT TOOLS SCHEDULING

Revisions For FIGPRODUCT2

VIEW

EDIT

REVISIONS

BOM DATA +

PRICE/COST +

SALES +

PURCHASING +

ACTIVITY +

QUALITY +

MAINT +

DOCUMENTS (0)

NOTES (0)

BOM Search For FIGPRODUCT2

Create New Revision

Create

Note: At least one revision must exist (a revision named "1" will be auto-created if necessary), and be flagged as 'Current'

| Revision | BOM | Labor Plan | Inspection Plan | Current Rev? | Lock/Unlock | Status | Delete |
|-----------|--------------------------|----------------------------|-----------------------------|--------------|-------------|--------|------------------------|
| (unnamed) | Edit BOM | Labor Plan | View (Copy) | No | Locked | Active | (in use) |
| 2.0 | Edit BOM | Labor Plan | View (Copy) | Yes | Locked | Active | (in use) |
| 1.0 | Edit BOM | Labor Plan | View (Copy) | No | Locked | Active | Delete |
| 3.0 | Edit BOM | Labor Plan | View (Copy) | No | Locked | Active | Delete |

Help

Here on the labor plan, you can see all of the locations,

CETEC ERP

SALES **PARTS** PURCHASING WAREHOUSE ACCOUNTING PRODUCTION ADMIN

LISTS ▾ PRICING MAINTENANCE ▾ VENDOR RETURNS PART SPEC GROUPS REPORTS ▾

Revision 2.0, Part FIGPRODUCT2 (Finished Job/Product/Service)

[TO PART RECORD](#)
[WORK INST](#)
[LABOR PLAN](#)
[INSPECTION INST.](#)
[EDIT REVISION BOM](#)
[COMPARE BOM](#)
[IMPORT BOM](#)
[EXPORT BOM](#)
[RELATED PARTS](#)
[REVS LINKED](#)
[WORK REPORT](#)
[WORK INST. HISTORY](#)

[Back To Revisions](#)

Use Fancy Work Instructions

| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | Remove |
|---------------------------------|------------------|-------|------------|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|------------------------|
| 1 | Warehouse | 2 | | 2m 0s | 1m 0s | 1m 0s | \$25.00 | \$0.83 | \$5.00 | \$0.17 | \$1.00 | Remove |
| 2 | Engineering Time | 2 | | 7h 0s | 1h 0s | 6h 0s | \$50.00 | \$350.00 | \$5.00 | \$35.00 | \$385.00 | Remove |
| 3 | Inspection | 1 | | 1h 0s | 0s | 1h 0s | \$10.00 | \$10.00 | \$5.00 | \$5.00 | \$15.00 | Remove |
| 4 | Shipping | 1 | | 1m 0s | 0s | 1m 0s | \$10.00 | \$0.17 | \$5.00 | \$0.08 | \$0.25 | Remove |
| Unit Total Time (no lead time): | | | | 8 hours, 3 min | 1 hour, 1 min | 7 hours, 2 min | | \$361.00 | | \$40.25 | \$401.25 | |

(add location) ▾

Add

Add All Default Locations

Remove All Locations

Preview Work List

Help

 the number of operations at each location,

CETEC ERP

SALES PARTS PURCHASING WAREHOUSE ACCOUNTING PRODUCTION ADMIN

LISTS PRICING MAINTENANCE VENDOR RETURNS PART SPEC GROUPS REPORTS

Revision 2.0, Part FIGPRODUCT2 (Finished Job/Product/Service)

TO PART RECORD

WORK INST

LABOR PLAN

INSPECTION INST.

EDIT REVISION BOM

COMPARE BOM

IMPORT BOM

EXPORT BOM

RELATED PARTS

REVS LINKED





WORK REPORT

WORK INST. HISTORY

Back To Revisions

Labor multiplier set to 1

Use Fancy Work Instructions

| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | | Remove |
|---------------------------------|------------------|-------|---|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|--|------------------------|
| 1 | Warehouse | | 2  | 2m 0s | 1m 0s | 1m 0s | \$25.00 | \$0.83 | \$5.00 | \$0.17 | \$1.00 | | Remove |
| 2 | Engineering Time | | 2  | 7h 0s | 1h 0s | 6h 0s | \$50.00 | \$350.00 | \$5.00 | \$35.00 | \$385.00 | | Remove |
| 3 | Inspection | | 1  | 1h 0s | 0s | 1h 0s | \$10.00 | \$10.00 | \$5.00 | \$5.00 | \$15.00 | | Remove |
| 4 | Shipping | | 1  | 1m 0s | 0s | 1m 0s | \$10.00 | \$0.17 | \$5.00 | \$0.08 | \$0.25 | | Remove |
| Unit Total Time (no lead time): | | | | 8 hours, 3 min | 1 hour, 1 min | 7 hours, 2 min | | \$361.00 | | \$40.25 | \$401.25 | | |

(add location)

Add

Add All Default Locations

Remove All Locations

Preview Work List

 the total time estimate for each location, which includes

CETEC ERP

SALES **PARTS** PURCHASING WAREHOUSE ACCOUNTING PRODUCTION ADMIN

LISTS ▾ PRICING MAINTENANCE ▾ VENDOR RETURNS PART SPEC GROUPS REPORTS ▾

Revision 2.0, Part FIGPRODUCT2 (Finished Job/Product/Service)

TO PART RECORD

WORK INST

LABOR PLAN

INSPECTION INST.

EDIT REVISION BOM

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IMPORT BOM

EXPORT BOM

RELATED PARTS

REVS LINKED

WORK REPORT

WORK INST. HISTORY

[Back To Revisions](#)

Use Fancy Work Instructions

Labor multiplier set to 1

| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | | Remove |
|---------------------------------|------------------|-------|------------|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|--|------------------------|
| 1 | Warehouse | | 2 | 2m 0s | 1m 0s | 1m 0s | \$25.00 | \$0.83 | \$5.00 | \$0.17 | \$1.00 | | Remove |
| 2 | Engineering Time | | 2 | 7h 0s | 1h 0s | 6h 0s | \$50.00 | \$350.00 | \$5.00 | \$35.00 | \$385.00 | | Remove |
| 3 | Inspection | | 1 | 1h 0s | 0s | 1h 0s | \$10.00 | \$10.00 | \$5.00 | \$5.00 | \$15.00 | | Remove |
| 4 | Shipping | | 1 | 1m 0s | 0s | 1m 0s | \$10.00 | \$0.17 | \$5.00 | \$0.08 | \$0.25 | | Remove |
| Unit Total Time (no lead time): | | | | 8 hours, 3 min | 1 hour, 1 min | 7 hours, 2 min | | \$361.00 | | \$40.25 | \$401.25 | | |

(add location) ▾

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 one-time setup time

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| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | | Remove |
|---------------------------------|------------------|-------|------------|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|--|------------------------|
| 1 | Warehouse | | 2 | 2m 0s | 1m 0s | 1m 0s | \$25.00 | \$0.83 | \$5.00 | \$0.17 | \$1.00 | | Remove |
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 and recurring time.

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| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | | Remove |
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We can also see the labor rate

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| Labor multiplier set to 1 | | | | | | | | | | | | |
|---------------------------------|------------------|-------|------------|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|------------------------|
| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | Remove |
| 1 | Warehouse | | 2 | 2m 0s | 1m 0s | 1m 0s | \$25.00 | \$0.83 | \$5.00 | \$0.17 | \$1.00 | Remove |
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 and overhead rate.

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From these rates, Cetec uses the time estimates and calculates a labor estimate

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Labor multiplier set to 1

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| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | | Remove |
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| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | | Remove |
|---------------------------------|------------------|-------|------------|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|--|------------------------|
| 1 | Warehouse | | 2 | 2m 0s | 1m 0s | 1m 0s | \$25.00 | \$0.83 | \$5.00 | \$0.17 | \$1.00 | | Remove |
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which add up to the total shown here.

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| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | Remove |
|---------------------------------|------------------|-------|------------|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|------------------------|
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| Unit Total Time (no lead time): | | | | 8 hours, 3 min | 1 hour, 1 min | 7 hours, 2 min | | \$361.00 | | \$40.25 | \$401.25 | |

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The total time estimate for one build is shown here. This includes both

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| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | | Remove |
|---------------------------------|------------------|-------|------------|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|--|------------------------|
| 1 | Warehouse | 2 | | 2m 0s | 1m 0s | 1m 0s | \$25.00 | \$0.83 | \$5.00 | \$0.17 | \$1.00 | | Remove |
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 time for recurring operations

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| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | | Remove |
|---------------------------------|------------------|-------|---|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|--|------------------------|
| 1 | Warehouse | | 2  | 2m 0s | 1m 0s | 1m 0s | \$25.00 | \$0.83 | \$5.00 | \$0.17 | \$1.00 | | Remove |
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and time for setup operations. Setup time is only calculated into labor costs once, regardless of the total build quantity.

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| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | | Remove |
|---------------------------------|------------------|-------|------------|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|--|------------------------|
| 1 | Warehouse | | 2 | 2m 0s | 1m 0s | 1m 0s | \$25.00 | \$0.83 | \$5.00 | \$0.17 | \$1.00 | | Remove |
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On this report, you can also view the labor estimate,

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|---------------------------------|------------------|-------|------------|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|--|------------------------|
| 1 | Warehouse | 2 | | 2m 0s | 1m 0s | 1m 0s | \$25.00 | \$0.83 | \$5.00 | \$0.17 | \$1.00 | | Remove |
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| Order | Location | Group | Operations | Time Est | Setup | Recurring | Labor Rate | Labor Est | Overhead Rate | Overhead Est | Total | | Remove |
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which together give you the total estimate for this BOM.

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|---------------------------------|------------------|-------|------------|----------------|---------------|----------------|------------|-----------|---------------|--------------|----------|------------------------|
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Now you have a good understanding of how to view a BOM, its components, and its labor plan / routing in Cetec.

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| 2 | Engineering Time | | 2 | 7h 0s | 1h 0s | 6h 0s | \$50.00 | \$350.00 | \$5.00 | \$35.00 | \$385.00 | | Remove |
| 3 | Inspection | | 1 | 1h 0s | 0s | 1h 0s | \$10.00 | \$10.00 | \$5.00 | \$5.00 | \$15.00 | | Remove |
| 4 | Shipping | | 1 | 1m 0s | 0s | 1m 0s | \$10.00 | \$0.17 | \$5.00 | \$0.08 | \$0.25 | | Remove |
| Unit Total Time (no lead time): | | | | 8 hours, 3 min | 1 hour, 1 min | 7 hours, 2 min | | \$361.00 | | \$40.25 | \$401.25 | | |

(add location) ▾

Add

Add All Default Locations

Remove All Locations

Preview Work List

Help



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